

FREEDOM[®]

Chemical Corporation

FREEDOMTUFF[®] PRODUCT INFORMATION BULLETIN



Certified by Truesdale Labs as NSF/ANSI 61

FREEDOMTUFF[®] 2210-PW for potable water, and is a two-component spray applied 100% pure aromatic polyurea coating, its flexible, abrasion, and impact resistant. It forms a continuous seamless membrane of a desired thickness on concrete, metal, fiberglass and geotextile fabrics. Its quick gel and set time allows for single or multiple applications without appreciable sagging and is relatively insensitive to moisture, allowing application in most temperatures.

ADVANTAGES

- ✦ ANSI/NSF, UL listed
- ✦ Chemical resistant
- ✦ Meets the NACE 6A198 and PDA standards of a pure polyurea
- ✦ Meets USDA criteria
- ✦ No noxious odors
- ✦ No primer for carbon or mild steel metals
- ✦ Thermal stability – excellent
- ✦ USGBC LEED, EQ Credit 4.2: Low-emitting VOC Compliant Materials
- ✦ Withstands constant water immersion

USES

- ✦ Beverage/Food Processing/Cold Storage Facilities
- ✦ Commercial/Industrial/Manufacturing
- ✦ Entertainment/Amusement Parks
- ✦ Pipe Line Coating
- ✦ Potable Water Containment

PROFESSIONAL USE ONLY

Read and understand all the information contained in the Product Information Bulletin's, SDS's and product labels prior to starting any project. Nothing contained in any of Freedom[®] Chemical Corporation's materials relieves the end user of the obligation to read and follow the warnings and instructions for each of Freedom[®] Chemical Corporation's products.

PREPARATION

Concrete should be cured for 28 days (less than 28 days a Moisture Vapor Reducing primer maybe required) prior to product application and have at least 3000 psi compressive and 220 psi tensile strength.

Surface preparation is the essential first stage treatment of a substrate before the application of any coating. The performance of a coating is significantly influenced by its ability to adhere properly to the substrate material. It is generally established that correct surface preparation is the most important factor affecting the total success of surface treatment. Surfaces will be clean, dry, and sound, the presence of even small amounts of surface contaminants, dust, efflorescence, laitance, salts, curing compounds, dirt, oil, form release agents, and other foreign matter can physically impair and prevent coating adhesion to the substrate.

Shot Blast concrete between CSP 3 - 7.

Profile steel between 4-6 mils.

Grinding is permitted only in areas that are inaccessible to shot blasting equipment.

COLOR

Black, Grey and Neutral –add color to side B only.

FreedomTuff[®] aromatic polyurea's are UV stable – but are known to darken or change color when exposed to UV and/or sunlight.

This discoloration has shown to have little to no effect on the integrity of aromatic polyureas.

COVERAGE RATE

Freedom[®] Chemical Corporation's coverage rates for all products are approximate and vary based on type of substrate, substrate porosity and roughness.

1 gallon (3.79 liters) of FreedomTuff[®] polyurea will cover approximately 1600 square feet 1 mil (0.025mm) thick and can be applied in one or more passes to achieve a desired thickness.

PACKAGING

52 gallons (196.84) Part-A (Isocyanate) and 52 gallons (196.84 liters) Part-B (Resin) packaged in 55 gallons (208.19 liter) drums.

PRIMER

Select appropriate primer from individual Product Information Bulletin's. FreedomTuff[®] primer is required on all substrates, except on properly prepared steel (immersion requires primer).

MIXING

Do not mix partial containers of multi-component materials.

Do not dilute under any circumstances.

Adequately blend FreedomTuff[®] polyurea's Part-B (Resin) with air driven power tools until the mixture and color is consistent making sure not to encapsulate any air.

APPLICATION

For optimum results proceed with application while air and substrate temperatures are between 32° F (0° C) and 104° F (40° C) 6° (-14.44° C) above the dew point and rising.

FreedomTuff[®] polyurea's are applied using a plural component, high pressure 1:1 ratio heated, spray equipment.

Prior to application: Precondition both Part-A and Part-B to 75° F - 80° F (24° C - 27° C) before applying.

Fit Part-A with a desiccant drying device. Proportioner Conditions:

- Capacity minimum 20 lbs. per minute
- Static pressure 2800 – 3000psi
- Spraying pressure 2500psi minimum
- Pressure balance 100 variance desirable
- 300 psi variance maximum
- Temperatures preheaters & hose 165°F (73.89° C) each

FreedomTuff[®] polyurea's should be sprayed in a smooth pattern, to establish uniform thickness and appearance (crosshatch pattern).

When a FreedomTuff® polyurea is applied in sections, each application must overlap the previous one within 0 – 6 hours by a minimum four (4") to a neat straight line.

Recoat window is within 0-6 hours of application, if not recoated within 0-6 hours, sand, prime and re-apply FreedomTuff® Polyureas.

If a top coat is required, it must be applied within six (6) hours of application, FreedomTuff® coating.

SPECIFICATION AND FIELD ASSISTANCE

Contact Freedom® Chemical Corporation for assistance.

The end user should check the suitability of this product and the substrate prior to its application.

Jobsite visits by Freedom® Chemical Corporation's employees or its independent agents are solely for determining qualification for warranty.

DISPOSAL

All Spilled material, unused contents of containers, empty containers and secondary containment spills and leaks must be cleaned up in accordance with local, state and federal regulations.

LIMITATIONS

Do not place coating over metal pan decks vented or unvented, split slab membranes, or other locations containing trapped moisture without prior written approval from Freedom® Chemical Corporation.

TESTING

Substrate adhesion test should be performed seven days after application. All testing should be performed by a qualified testing agency. Freedom® Chemical Corporation is not responsible for testing.

FREEDOMTUFF® 2210-PW TYPICAL PROPERTIES

| | | |
|----------------------------|---|--|
| MIX RATIO BY VOLUME | N/A | 1A:1B |
| HARDNESS: SHORE D | ASTM D-2240 | 50 |
| TEAR RESISTANCE, DIE C | ASTM D-624 | 920 PIL |
| TENSILE STRENGTH | ASTM D-412 | 3650 PSI |
| ELONGATION | ASTM D-412 | 525% |
| SOLIDS | ASTM D-2697 | 100% |
| VISCOSITY AT 75°F (24°C) | BROOKFIELD | PART A 800 - 1200 CPS PART B 300 – 600 CPS |
| VOLATILE ORGANIC COMPOUNDS | ASTM D-2369-81 | 0 LB/GALLON, 0 GRAMS/LITER |
| GEL TIME @ 150° (66° C) | (THICKNESS AND SUBSTRATE TEMP. SENSITIVE) | 4 SECONDS |
| TACK FREE TIME | (THICKNESS AND SUBSTRATE TEMP. SENSITIVE) | 60 SECONDS |
| FINAL CURE | N/A | 24 HOURS |

Incredible Stuff, Exceptional Service, and Friendly People™

Read all the information in this product information bulletin, and material safety data sheet (MSDS) before applying any material. The information contained herein is for purposes of identifying the product and does not constitute a warranty or guaranty that the product will conform to this description. Product specifications and performance will vary depending on application methodologies, raw materials and other factors. All published information and specifications are subject to change without notification. Technical data shown in product data sheets are typical but reflect laboratory test procedures conducted in laboratory conditions. Actual field performance and test results will depend on installation methods and site conditions. Field test results will vary due to critical job site factors. All recommendations, statements and technical data contained in this data sheet are based on tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty or guaranty of any kind. Satisfactory results depend upon many factors beyond the control of Freedom® Chemical Corporation. User shall rely on their own information and tests to determine suitability of the product for the intended use and user assumes all risk, loss, damage, expense and liability resulting from their direct use, indirect use or consequential to their use of the product. Freedom® Chemical Corporation shall not be liable to the buyer or any third party for any injury, loss or damage directly or indirectly resulting from use or inability to use the product. Products manufactured by Freedom® Chemical Corporation are free of defects for a period of one (1) year, liability and buyer's remedy under this limited warranty shall not exceed the purchase price of the materials in question. † Freedom® Chemical and FreedomTuff® are trademarks registered in the US Patent and Trademark Office. ‡ The marks of Freedom® Chemical Corporation, its divisions, slogans, emblems, other marks appearing in this document are the trademarks and/or service marks of Freedom® Chemical Corporation, its subsidiaries, affiliates or licensors Copyright© January 2019 Freedom® Chemical Corporation. All Rights Reserved.

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